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5125422

D2573
Job Sheet 185934



Part No: D2573

Job Qty: 2 ea

Part Name: Saddle, Aft, Out



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV F IPP: I As Per RevE 06-01-27 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/8/18	11/8/18	0.00	0.00	Start Up Machining		
140	HandFinish	2 pcs	11/8/18	11/8/18	0.00	0.09	HandFinish1	SCUFF	BEB 18-11
150	Powdercoat	2 pcs	11/8/18	11/8/18	0.00	0.08	Powdercoat1	repowdercoat white	BEB 18-11
160	QC	2 pcs	11/8/18	11/8/18	0.00	0.00	QC3	DAS 6-09	38
170	Packaging	2 pcs	11/8/18	11/8/18	0.00	0.00	Packaging3		NOV 08 2018
180	QC21-SA	2 Ea	11/8/18	11/8/18	0.00	0.00	QC21		DAS 21 9-09

Part Op Descriptions: 150 - START TIME: _____

NOV 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2573BK	Saddle, Aft, Out, Black Sandtex	2 pcs (1 ea)	90-Start up Operation	FILE 325

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2573BK	2	2	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle, Aft Outboard	0.438Inches + 0.005 - 0.000	0.443 0.438		
2	Saddle, Aft Outboard	1.745Inches + 0.010 - 0.000	1.755 1.745		
3	Saddle, Aft Outboard	3.495Inches + 0.010 - 0.000	3.505 3.495		
4	Saddle, Aft Outboard	1.745Inches + 0.010 - 0.000	1.755 1.745		
5	Saddle, Aft Outboard	7.990Inches + 0.020 - 0.000	8.010 7.990		
6	Saddle, Aft Outboard	0.490Inches + 0.020 - 0.000	0.510 0.490		



Container No: S125422



Part: D2573

Job No: 185934

Serial No/Batch: S125422

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/07/16